



# DL175/370/500

DUAL FACE LAPPING AND POLISHING MACHINES







## MEETING TODAY'S PRECISION SURFACING REQUIREMENTS

- Ideally suited for small workshops and laboratories
- Based upon a 3-way, planetary concept designed to yield very precise and repeatable results at an economical price
- Processing of a wide range of materials and components including glass, ceramics, crystals and ferrous materials
- The machine structure comprises of a lightweight aluminium extrusion base which carries the main drive components and the drive motors

ACHIEVING HIGH STANDARDS OF FLATNESS AND SURFACE FINISH























#### HIGHLIGHTS DL175/370/500

- Aluminium extrusion base
- Independent variable speed drives
- Operator controls at 24 VDC
- Interlocked guarding
- Abrasive slurry distribution system with reservoir tank
- Waste tank
- CE compliant

#### STANDARD TOOLING

- One set cast iron lap plates
- One set cast iron conditioning gears
- One set top plate weights
- One set work carriers

#### OPTIONAL TOOLING

- Stainless steel backing plates for polishing
- Polishing pads
- Conditioning brushes

#### OPTIONAL FEATURES

- Electronic variable speed drive
- DTI control
- Peristaltic pump
- Optional plates
- ▼ Table / trolley (DL175)
- Guard (DL370, DL500)
- Diamond unit



TECHNICAL DATA	DL175	DL370	DL500
Plate O.D. [in/mm]	6.8/175	14.56/370	19.6/500
Plate I.D. [in/mm]	3.42/87	6.3/160	???
Carrier component max. O.D. [in/mm]	2/50.8	4.5/114	6.3/160
Carrier component max. thickness [in/mm]	0.79/20	1.18/30	1.57/40
Max. down force [lbs/kg]	11/5	44/20	132/60
# of carrier positions	5	5	5
Outer gear drive [rpm]	0 – 111	0-20	5-30
Inner gear drive [rpm]	0-125	0 – 40	5-50
Voltage	110 / 240 V, 1 Phase   50 / 60 Hz *	220/240 V, 1 Phase   50/60 Hz *	380/480 V, 3 Phase   50/60 Hz *
Controls	Adjustable	Adjustable	Adjustable
Dimensions (L×W) [in/mm]	30.3/770×31.5/800	39.3/1000×31.5/800	39.3/1000×44.5/1130
Weight [lbs/kg]	198/90	660/300	1430/650

<sup>\*</sup> Non-standard voltage available

### **GET IN TOUCH WITH US TODAY**

TOGETHER WE WILL FIND A SOLUTION FOR YOUR REQUIREMENTS

WE RESERVE THE RIGHT FOR TECHNICAL CHANGES!

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